

BAC Full Restoration

- The instrument is professionally cleaned using a two-part deep cleaning process and chemical treatment.
- The instrument is carefully, fully dis-assembled. The main components will be un-soldered to ensure proper fitting of joints, squared off joints, etc.. (Unless otherwise requested)
- All of the major components go through a meticulous restoration 'detailing' where we remove any dents, dings, scratches and nicks. We take great pride in offering the most cautious preservation of any original engraving, decorative trim work, serial numbers, etc.. We also do everything we can to preserve the integrity of the instrument's original components. If ever a component is seriously worn away and requires replacement, we exhaust every effort to find original replacement parts that would be considered the proper period. If replacement parts are not available, or cost prohibitive, we will manufacture said parts as closely to the original as possible. (*When the need for replacement parts or manufacturing replica parts is necessary, this will constitute additional cost in addition to the Restoration Cost.*)
- Once all of the components have been fully restored, we will reassemble the instrument. We ensure the joints are trued and square - ensure there are no gaps - and ensure the instrument is assembled free of any stress.
- The assembled instrument is carefully hand polished.
- We offer a variety of 'finish options' using a durable baked-on epoxy lacquer. The following options, or any combination of these options are available at no additional cost: **Traditional High Luster Bright Polish - Satin (Brush) Finish - Antique Patina Finish**
- Upon request, we can also offer the instrument restored and left 'raw brass' (*The instrument will not be lacquered*)
- Other finish coating options include copper, nickel, silver, and gold plating. Silver plate generally adds approximately \$200 for trombones/trumpets, and Gold Plate is determined on Market Value at the time of restoration. (Generally \$1200-\$1500 for trombones and trumpets)

The only additional cost that would be 'required' in a full restoration is if you have components that are so badly damaged they need to be replaced, or excessive damaged components. We can typically determine if your instrument fits that category with photographs and description via email or over the phone.

Case

In addition, we are a ProTech Case dealer. With our B.A.C. Custom Restoration Customers, we are pleased to offer discounted pricing for new ProTech cases. Trombone cases are offered in either Brown or Black, the MSRP of these cases is **\$304.00**. Our discounted price to you is only **\$189.95**.* We can extend a similar discount to trumpet cases, however there are a variety of single and multiple cases available. Please contact us for options.

Timeline

As for the timeline, we now have a dedicated department for restoration and modifications. The timeline will vary drastically based on the season, and production schedule. We strive to maintain no more than a two week turnaround on all restorations. This timeline is based on the scheduled target date. (i.e. Joe may schedule a restoration, and place his deposit today. By placing his deposit, we is confirmed a place on the production schedule. We may target a date to start working on his horn in 2 weeks. We would ask that Joe keep his horn for a week and a half before sending it to us. After receiving the horn, our goal is to exceed a two week turnaround time.) Occasionally we will have time slots open up due to cancellations, which can help expedite the service. For clarification, we do not need to have the instrument in our possession for the entire duration of waiting period. If we have it scheduled in advance, we will determine a timeline, and generally have the instrument done within 2 weeks of receiving the instrument. Expedited services are available for an additional cost, will may vary depending on the season. (Generally 15%) If you decide to perform several customizations or require additional parts over and above the restoration, we can explore providing an additional discount for the full service.

Full Restoration

(Base Price)

Cornet/ Piston Valve Trumpet / Flugelhorn - \$2,500

Bell w/out valve (straight horn) = \$2,500

Bell w/ one valve (large bore tenor) = \$2,800

Bell w/ two valves (bass) = \$3,200

Euphonium (3V & 4V) - \$5,000

(Trombones Priced by Component)

Handslide = \$1,000

Bell w/out valve (straight horn) = \$1,500

Bell w/ one valve (large bore tenor) = \$1,800

Bell w/ two valves (bass) = \$2,200

CUSTOM ENGRAVING AVAILABLE. PRICING WILL VARY

Trombone Handslide Customized Options

(Additional Costs - Restoration Only)

Ergo hand grip (3 options. Curved, BAC, and EM) +\$165-\$215

Custom "Outer hand slide grip" +\$90-\$140

Lightweight slide conversion (remove sleeves) +\$70-\$90

BAC SUNARU Waterkey (Saturn water key) +\$55

Removable leadpipe conversion "friction fit" +\$95

BAC custom leadpipe +\$145

Re-chrome plating inner handslide tubes +\$140 per tube

Replacing inner handslide tubes +\$205 per tube

Replacing outer handslide tubes +\$195 per tube

Custom Modification Options

Custom engraving *starting at* +\$100/hr

BAC custom neckpipe +\$390

Straight horn Screw bell conversion +\$500

One-Two valve screw bell conversion *starting at* +500

BAC custom hand hammered one piece bell +\$1460

Bell Only (i.e. Detachable bell flare like Shires, or Edwards) \$440

Custom Handgrip replacement (Ergo, Williams, EM) +\$330-430

Custom B.A.C. Pressure Fit Leadpipes - \$150/pipe

Trombone Valve Section/Tuning Slide Options

Custom Crafted Counterweight *starting at* +\$140

F-Attachment - B.A.C. Custom Conversion - Using all of, or most of the original parts, and simply re-wrapping the plumbing to an open wrap, re-bracing +\$330-\$440

F-Attachment - B.A.C. Custom 'P-Series' conversion - converting to an open wrap with our shepherd crook F-slide design, re-wrapping, and re-bracing +\$440-\$550.

F-Attachment - Replacing the valve and casing and fabricating a full wrap +\$1650-\$1980 (hagmann valve or custom rotary valve)

Trumpet Customization Options

B.A.C. Custom Leadpipes +\$195

Custom Tuning Slide Crook +\$195

Custom Bracing *Starting at* +\$150

Full Valve Job: \$175 per valve

Sunaru Water Key +\$55 each